

PART No.	THREAD SIZE PER AS8879	A	B	ØD	ØF MIN	H MIN	J	ØK	L MIN	M MAX	N RAD	S	
BH01844	-4	.2500-28UNJF-3B	.333 .318	10	.280 .250	.410	.045	.060 .045	.270 .250	.152	.326	.030 .005	.005

PART No.	THREAD SIZE PER AS8879	ØW MAX	X	Z	APPROX WEIGHT LBS/100	AXIAL TENSILE STRENGTH LBS MIN	
BH01844	-4	.2500-28UNJF-3B	.430	.0014	.007	.48	5,220

TOLERANCE: UNLESS OTHERWISE SPECIFIED: DECIMAL ±.015 ANGLES 2° VENDOR CODE IDENT No. 27238

BRISTOL INDUSTRIES 630 EAST LAMBERT RD. BREA, CALIFORNIA 92821 (714) 990-4121

TITLE
NUT-SPLINE DRIVE, SELF-LOCKING

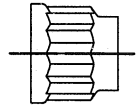
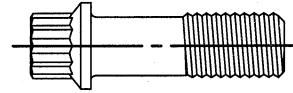
PART NO.
BH01844

REVISED

APPROVED DATE: **TRANG N.**
6/17/2009



BRISTOL
industries



MATERIAL: A286 PER AMS5737 OR AMS5732 - GRAIN SIZE SHALL BE 4 OR FINER (ASTM E112-PLATE 2).

HARDNESS: 21-36 HRC.

FINISH: SILVER PLATED PER AMS2411 DTD939 ON THREADS ONLY, .0002-.0006 THK.
COVERAGE OPTIONAL ON TOP & BOTTOM C'SINKS.
NO SILVER PLATING ALLOWED ON BEARING SURFACE.

PERFORMANCE: TS128 SPECIFICATION.

NOTES:

1. CRACK TEST TO BSM39 BEFORE COATING.
2. DIMENSIONS AND TOLERANCES ARE IN INCHES, ALL DIMENSIONS APPLY AFTER COATING.
3. ALL UNSPECIFIED SURFACES 125 MICROINCHES.
4. PART IS EQUIVALENT TO SBAC #AS64367.

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TITLE

NUT-SPLINE DRIVE, SELF-LOCKING

PART NO.

BH01844

SHEET 2 OF 2

EPN: 3408

MASTER

QF0513A

REVISED

TRANG N.
6/17/2009

APPROVED DATE:

JB